

# Hightunnel design, construction & management

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# Why?

- ❑ Manipulate harvest season
- ❑ Improve growth
  - Temperature
  - Light diffusion and reduction
- ❑ Exclude pests
- ❑ Reduce diseases

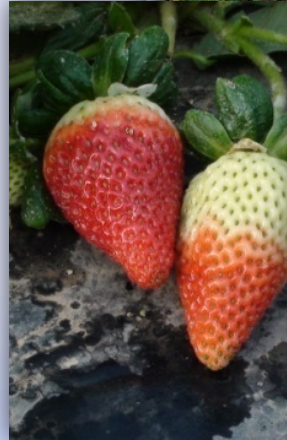




# What for?

## Crops:

- ❑ Berries
- ❑ Tomatoes
- ❑ Peppers
- ❑ Greens
- ❑ Flowers



# How?

## Higtunnel design

- Rule: purpose driven design
  - Different designs have different impacts on inside microclimate
  - Choose your design according to the use you intend to give it



# Components

- ❑ Anchors
- ❑ Frame shape
- ❑ Frame reinforcement
- ❑ Skin
- ❑ Size
- ❑ Ease and cost of construction
- ❑ Total cost per ft<sup>2</sup>

# Anchors

- ❑ Screw paddle
- ❑ Tube
- ❑ Do you need cement?





# Frame Design

- ❑ Quonset (hoop)
  - Simple
  - Vertical wall
    - Better ground space utilization
- ❑ Gothic arch
  - Claimed to be better in snow



# Reinforcement

## □ Purlins

### ■ Parallel

- Connects hoops so they shift together

### ■ Perpendicular

- Keeps hoop stable from shifting side-to-side





# Extra reinforcement

- ❑ Truss/brace
- ❑ Tubing gauge
  - 17-14 gauge
- ❑ Square or round tubing
- ❑ End reinforcement



# Wind preparedness

- ❑ End wall strength
- ❑ Venting height
- ❑ Seal





# Skin

- ❑ Thickness mils  
(usually 4-6 mils)
- ❑ Many chemistries, 2  
basic important  
properties
  - Transmittance
  - Diffusion
- ❑ Effects on plants:
  - Basic light  
requirements
  - Balance with the  
seasonal daylight hours
  - Diffuse light = more  
efficient photosynthesis

# Skin attachment

- ❑ Wiggle wire (spring wire, channel wire)
  - Semipermanent
  - Stable
  - Seals
- ❑ Rope
  - Easily adjustable
  - Requires adjustment
  - Holds plastic down, doesn't seal





# Double-skinning

- ❑ Two layers of poly seal and air pump inflates the space between them.
- ❑ Superior insulation
- ❑ Higher cost
  - Initial
  - Maintenance



# Size

- ❑ Larger size = more stable temperature
- ❑ Larger size is less flexible in small diversified farm
- ❑ Larger = lower \$/ft<sup>2</sup>





# Construction

- Ease
  - Number of people required at once
  - How much time
- Cost
  - Tools and machinery
  - Materials
  - Labor





# Total Cost

- ❑ Materials
- ❑ Tools
- ❑ Labor
  - Construction
  - Management



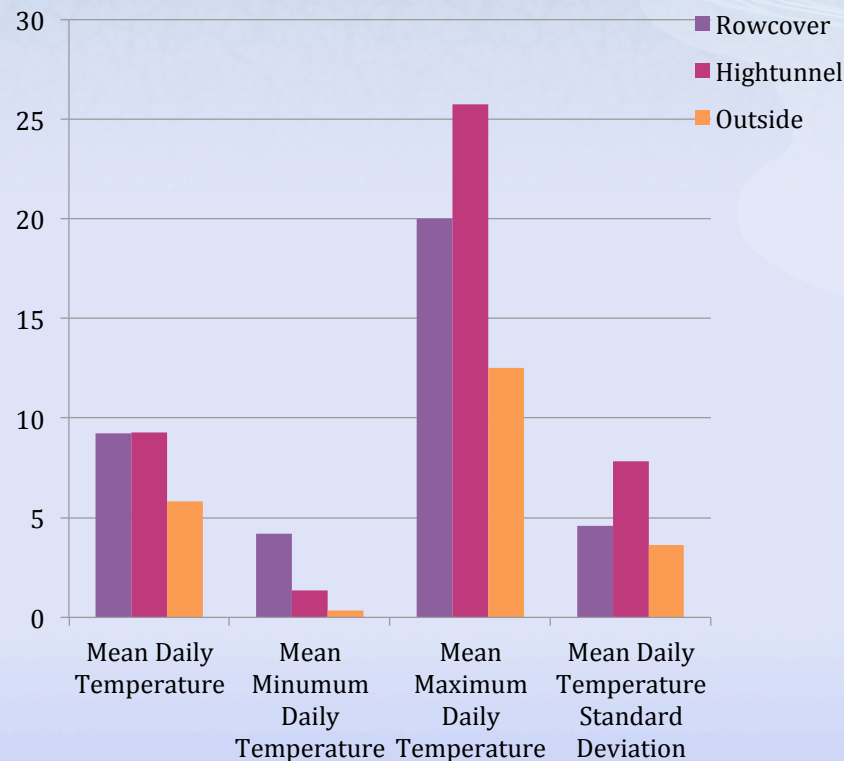


# Management

- ❑ Temperature
  - Warmth
  - Cooling
  - Frost, freeze protection
- ❑ Pest management
  - Relative humidity
  - Exclusion
- ❑ Soil Fertility

# Temperature – Degree Days

- Average temperature: help plants grow and develop more quickly
- Vent! high temps can cook your crop



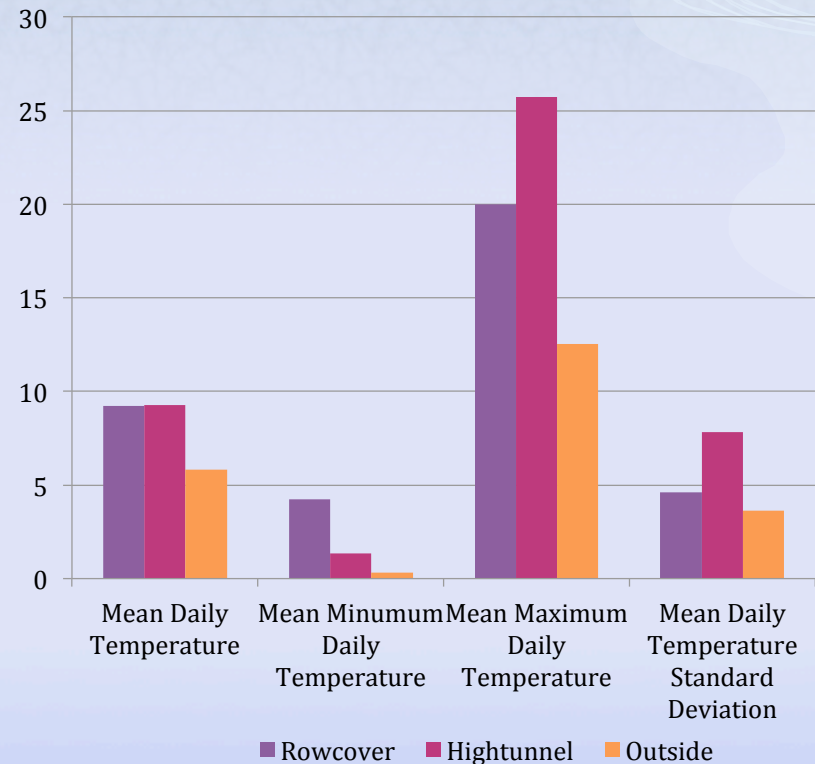


# Surprise!

- ❑ A hightunnel can be cooler than outside
- ❑ 10% shade keeps plants from overheating in summer
- ❑ Air temperature about the same, plant temperature cooler
- ❑ Lower relative humidity

# Frost and Freeze protection

- Hightunnel only offers a few degrees of protection
- Small amounts of heat make a big different
- HT slow down mass flow rowcovers





# Relative humidity

- ❑ Relative humidity is the fuel of fungi
- ❑ It does rain in the hightunnel
- ❑ Vent!
- ❑ Ground cover



# Pest Exclusion

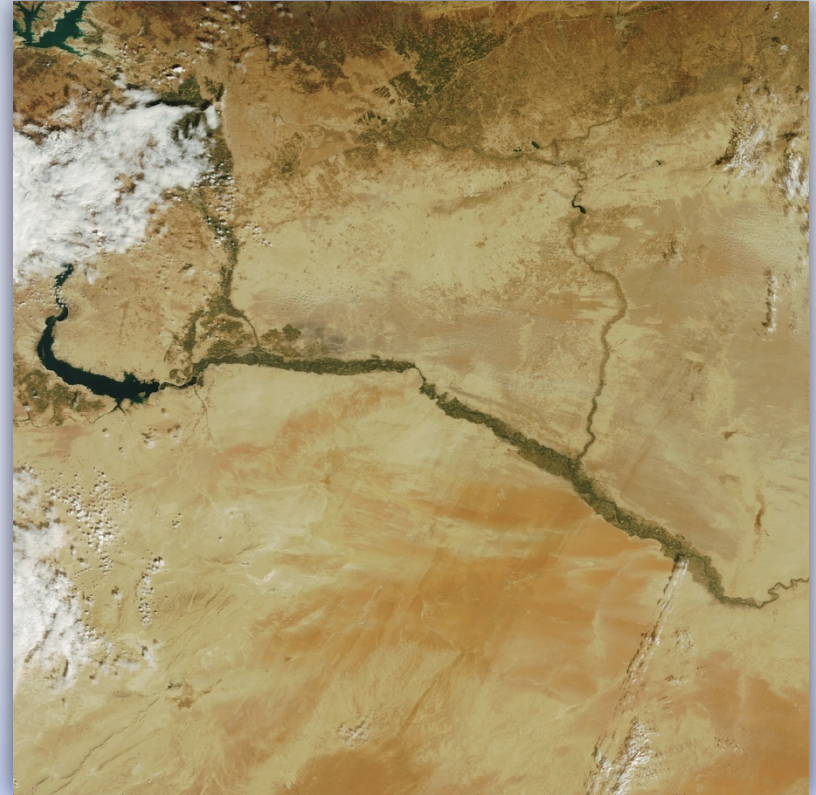


- ❑ Some pests can be kept out, including vermin
- ❑ Screens
- ❑ Ground cover selection



# Fertility

- ❑ Salt buildup
  - Flooding
  - Skin “wintering”
- ❑ It doesn't rain in the hightunnel
- ❑ Fertigation





Thanks.

